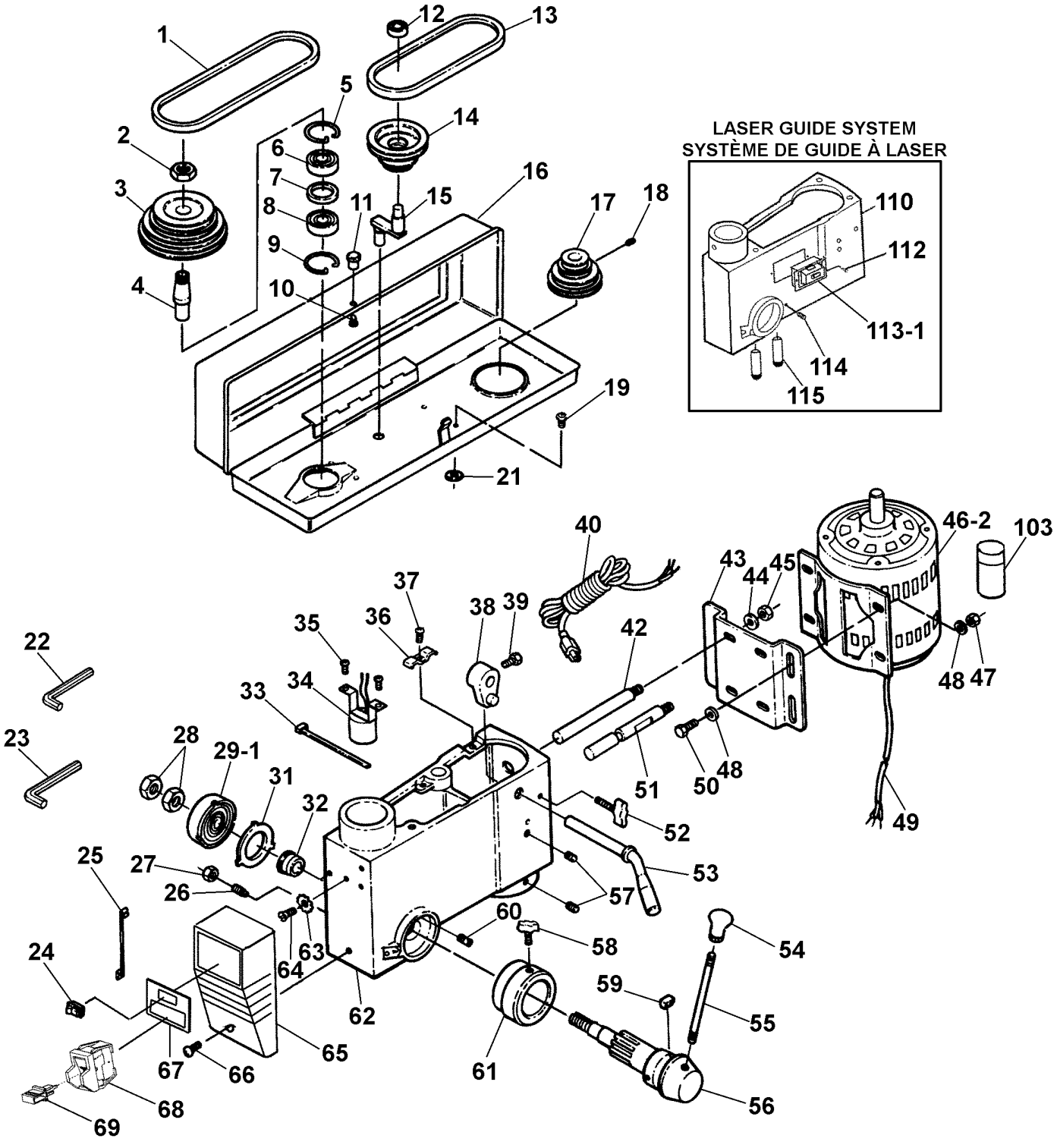
Service Manual / Manuel de Service

15" Drill Presses with Dual Laser Guide Systems
Perceuses à Colonne 15" avec Guides à Laser Double

Revised/Revisé 08/2008

Head and Pulley Cover Diagram / Diagramme de la Tête et du Couvercle des Poulies

KC-117C/FC



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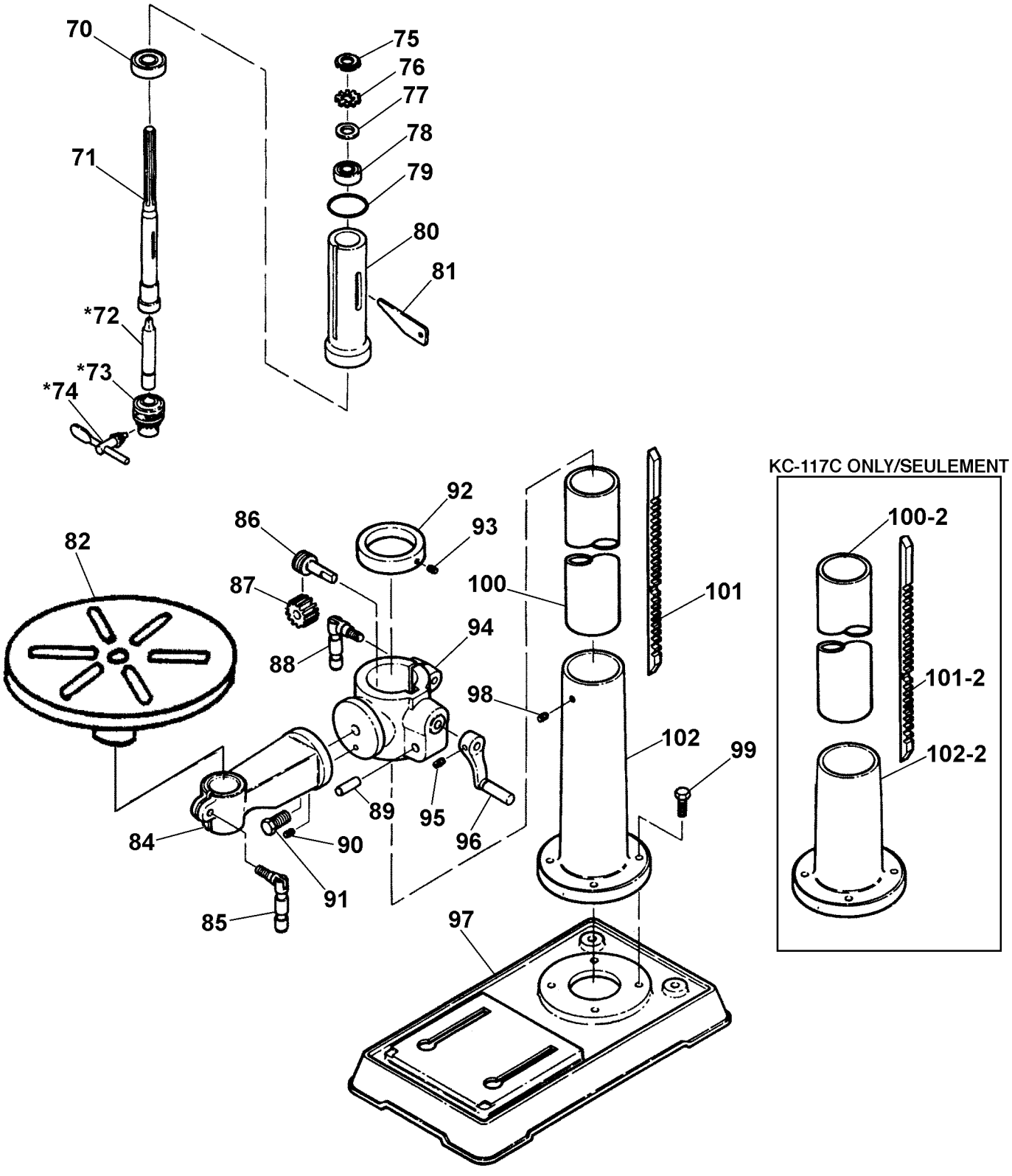
Quill and Table Diagram / Diagramme du Manchon et de la Table

KC-117C/FC



Parts Pricing List / Liste de Prix des Pièces KC-117C/FC

Diag.	Order # Com.	English Description	Description Française	Qty./Qté.	Price/Prix
1	4001170010	"V" BELT	COURROIE EN "V"	1	$9.83
2	4001170020	PULLEY HEX. NUT	ECROU HEXAGONAL DE POULIE	1	$3.74
3	4001170030	SPINDLE PULLEY	POULIE DE L'ARBRE	1	$33.29
4	4001170040	PULLEY SPINDLE	ARBRE DE LA POULIE	1	$27.20
5	4001170050	WIRE RETAINING RING/BORE	ANNEAU DE RETENU EN BRO./ALES.	1	$2.01
6	4001170060	BALL BEARING	ROULEMENT A BILLES	1	$17.19
7	4001170070	SPACER	ESPACEUR	1	$4.08
8	4001170080	BALL BEARING	ROULEMENT A BILLES	1	$17.19
9	4001170090	WIRE RETAINING RING/BORE	ANNEAU DE RETENU EN BRO./ALES.	1	$2.01
10	4001170100	PAN HD SCREW	VIS A TETE BOMBEE	1	$1.55
11	4001170110	COVER KNOB	BOUTON DU COUVERCLE	1	$2.59
12	4001170120	BALL BEARING	ROULEMENT A BILLES	1	$11.44
13	4001170130	"V" BELT	COURROIE EN "V"	1	$9.83
14	4001170140	IDLER PULLEY	POULIE DU CENTRE	1	$27.43
15	4001170150	IDLER PIVOT	SIEGE DE POULIE	1	$13.40
16	4001170160	PULLEY COVER	COUVERCLE DE PROTECTION	1	$57.44
17	4001170170	MOTOR PULLEY	POULIE DU MOTEUR	1	$25.01
18	4001170180	SET SCREW	VIS SANS TETE	1	$2.13
19	4001170190	SCREW WITH WASHER	VIS AVEC RONDELLE	1	$1.90
21	4001170210	FOAM WASHER	RONDELLE EN MOUSSE	1	$1.55
22	4001170220	ALLEN KEY (3MM)	CLE HEXAGONALE (3MM)	1	$2.59
23	4001170230	ALLEN KEY (5MM)	CLE HEXAGONALE (5MM)	1	$2.82
24	4001170240	LIGHT SWITCH (2 PRONG)	INTERRUPTEUR/LUMIERE (2 PATTES)	1	$10.06
25	4001170250	3" CONNECTION WIRE	RACCORD ELECTRIQUE 3"	1	$2.24
26	4001170260	SET SCREW (SPECIAL)	VIS SANS TETE (SPECIALE)	1	$2.01
27	4001170270	HEX. NUT	ECROU HEXAGONAL	1	$1.73
28	4001170280	SPECIAL HEX. NUT	ECROU HEXAGONAL SPECIAL	2	$2.13
29-1	4001170291	SPRING & CAP ASS'Y	RESSORT & COUVERCLE ASSEMBLE	1	$10.98
31	4001170310	SPRING RETAINER	RETENUE DU RESSORT	1	$3.74
32	4001170320	SPRING SEAT	SIEGE DU RESSORT	1	$4.31
33	4001170330	TIE WRAP	ATTACHE FIL	1	$1.32
34	4001170340	BULB SOCKET ASSEMBLY	DOUILLE POUR LUMIERE ASS.	1	$5.69
35	4001170350	PAN HD SCREW	VIS A TETE BOMBEE	2	$1.55
36	4001170360	CORD CLAMP	ATTACHE FIL	1	$1.67
37	4001170370	PAN HD SCREW	VIS A TETE BOMBEE	1	$1.55
38	4001170380	ADJUSTING LEVER	LEVIER D'AJUSTEMENT	1	$10.18
39	4001170390	HEX. BOLT	BOULON HEXAGONAL	1	$1.67
40	4001170400	POWER CORD	CORDON D'ALIMENTATION	1	$17.19
42	4001170420	MOTOR SUPPORT ROD (LEFT)	TIGE DE SUPPORT DU MOTEUR (GAU.)	1	$9.60
43	4001170430	MOTOR MOUNT BRACKET	SUPPORT DE MONTAGE DU MOTEUR	1	$10.18
44	4001170440	SPRING WASHER	RONDELLE A RESSORT	2	$1.78
45	4001170450	HEX. NUT	ECROU HEXAGONAL	2	$1.78
46-2	4001170462	MOTOR	MOTEUR	1	$171.35
47	4001170470	HEX. NUT	ECROU HEXAGONAL	4	$1.61
48	4001170480	WASHER	RONDELLE	8	$1.61
49	4001170490	MOTOR CORD	CORDON DU MOTEUR	1	$6.84
50	4001170500	HEX. BOLT	BOULON HEXAGONAL	4	$1.67

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51	4001170510	MOTOR SUPPORT ROD	TIGE DE SUPPORT DU MOTEUR	1	$10.29
52	4001170520	MOTOR LOCKING KNOB	BOUTON DE VERROUILLAGE/MOTEUR	1	$3.28
53	4001170530	BELT TENSION HANDLE	POIGNEE DE TENSION DES COURR.	1	$11.10
54	4001170540	FEED HANDLE KNOB	BOUTON DE LA POIGNEE	3	$4.08
55	4001170550	FEED HANDLE ROD	TIGE DE LA POIGNEE	3	$11.33
56	4001170560	HUB & PINION SHAFT ASSEMBLY	MOYEU ET PIGNON ASSEMBLE	1	$45.83
57	4001170570	SET SCREW	VIS SANS TETE	2	$2.01
58	4001170580	DEPTH LOCK KNOB	BOUTON DE VERROUILLAGE	1	$3.16
59	4001170590	SCALE SLEEVE GUIDE	GUIDE DE LA BAGUE/PROFONDEUR	1	$3.28
60	4001170600	STOP PIN	GOUPILLE D'ARRET	1	$2.82
61	4001170610	SCALE SLEEVE	BAGUE DE PROFONDEUR	1	$13.74
62	4001170620	HEAD (WITHOUT LASER)	TETE (SANS LASER)	1	$155.25
63	4001170630	TOOTH WASHER	RONDELLE DENTELEE	1	$1.67
64	4001170640	PAN HD SCREW	VIS A TETE BOMBEE	1	$1.67
65	4001170650	SWITCH BOX	BOITE DE L'INTERRUPTEUR	1	$14.89
66	4001170660	PAN HD SCREW	VIS A TETE BOMBEE	1	$1.67
67	4001170670	SWITCH PLATE	PLAQUE DE L'INTERRUPTEUR	1	$4.43
68	4001170680	TOGGLE SWITCH (2 PRONG)	INTERRUPTEUR A BASCULE (2 PATTES)	1	$7.65
69	4001170690	SAFETY KEY	CLE DE SECURITE	1	$3.39
70	4001170700	BALL BEARING	ROULEMENT A BILLES	1	$17.19
71	4001170710	SPINDLE	AXE DU MANDRIN	1	$67.45
72	KAT-23	CHUCK ARBOR	ARBRE DU MANDRIN	1	-
73	KDC-58	CHUCK WITH KEY	MANDRIN AVEC CLE	1	-
74	KM-004	CHUCK KEY	CLE DU MANDRIN	1	-
75	4001170750	LOCK NUT	ECROU DE VERROUILLAGE	1	$3.97
76	4001170760	STAR WASHER	RONDELLE ETOILE	1	$2.93
77	4001170770	WASHER	RONDELLE	1	$2.01
78	4001170780	BALL BEARING	ROULEMENT A BILLES	1	$12.59
79	4001170790	QUILL GASKET	JOINT D'ETANCHEITE	1	$3.28
80	4001170800	QUILL	MANCHON	1	$80.33
81	4001170810	DRIFT KEY	COIN A CALER	1	$6.15
82	4001170820	ROUND TABLE	TABLE RONDE	1	$84.81
84	4001170840	TABLE ARM W/SCALE	BRAS DE LA TABLE AVEC ECHELLE	1	$55.60
85	4001170850	TABLE LOCK HANDLE	POIGNEE DE VERROUILLAGE/TABLE	1	$7.99
86	4001170860	ELEVATION WORM GEAR	TIGE A ENGRENAGE SANS FIN	1	$11.90
87	4001170870	HELICAL GEAR	ENGRENAGE HELICOIDALE	1	$9.60
88	4001170880	BRACKET LOCK HANDLE	POIGNEE DE VERROUILLAGE	1	$9.14
89	4001170890	GEAR PIN	GOUPILLE DE L'ENGRENAGE	1	$4.54
90	4001170900	SET SCREW	VIS SANS TETE	1	$1.55
91	4001170910	HEX. BOLT	BOULON HEXAGONAL	1	$2.82
92	4001170920	RACK COLLAR	COLLIER DE LA CREMAILLERE	1	$11.90
93	4001170930	SET SCREW	VIS SANS TETE	1	$1.55
94	4001170940	COLUMN BRACKET	SUPPORT DE COLONNE	1	$68.83
95	4001170950	SET SCREW	VIS SANS TETE	1	$1.55
96	4001170960	CRANK HANDLE	POIGNEE D'ELEVATION	1	$12.25
97	4001170970	BASE	BASE	1	$80.21
98	4001170980	SET SCREW	VIS SANS TETE	1	$2.01

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99	4001170990	HEX. BOLT	BOULON HEXAGONAL	4	$2.01
100	4001171000	COLUMN (KC-117FC FLOOR MOD.)	COLONNE (KC-117FC MOD. PLANCHER)	1	$67.68
100-2	4001171002	COLUMN (KC-117C BENCH MOD.)	COLONNE (KC-117C MOD. D'ETABLI)	1	$57.21
101	4001171010	RACK (KC-117FC FLOOR MOD.)	CREMAILLIERE (KC-117FC)	1	$29.84
101-2	4001171012	RACK (KC-117C BENCH MOD.)	CREMAILLIERE (KC-117C MOD. D'ETABLI)	1	$26.05
102	4001171020	COLUMN SUPPORT (KC-117FC)	SUPPORT DE LA COLONNE (KC-117FC)	1	$52.73
102-2	4001171022	COLUMN SUPPORT (KC-117C)	SUPPORT DE LA COLONNE (KC-117C)	1	$45.71
103	4001171030	STARTING CAPACITOR	CONDENSATEUR DE DEMARRAGE	1	$18.34
110	4001171100	HEAD (FOR LASER)	TETE (POUR LASER)	1	$171.06
112	4001171120	PAN HD SCREW	VIS A TETE BOMBEE	2	$1.55
113-1	4001171131	BATTERY BOX & LASER SWITCH ASS'Y	BOITE DES PILES ET INTERR. ASS.	1	$17.08
114	4001171140	SET SCREW	VIS SANS TETE	2	$1.55
115	4001171150	LASER GUIDE	GUIDE AU LASER	2	$17.08
555-5	4001175555	HARDWARE BAG	SAC DE QUINCAILLERIE	1	$29.73
	400117MBIL	BILINGUAL MANUAL KC-117C/FC	MANUEL BILINGUE KC-117C/FC	1	$15.00